

# CARMEL GROUP INC.

## MATERIAL SAFETY DATA SHEET

### Section 1 – PRODUCT AND COMPANY IDENTIFICATION

Product Name Stamping Powder	Product Code SP10202 to SP10224 (See p. 7)
Product Use Powder for brushing over perforated patterns. Adheres well to fabrics. Also called Lay Powder in England.	
Manufacturer / Supplier Carmel Group Inc. 10220 Armand Lavergne, Montréal, Québec, Canada, H1H 3N4	Phone : 514-270-5377 Fax : 514-270-2025 Internet : www.carmelindustries.com
Emergency Phone Number (USA & Canada) CHEMTREC (USA) : 800-424-9300 CHEMTREC (International) : 1-703-527-3887 CANUTEC (Canada) : 613-996-666	
MSDS Issue Date : January 8, 2010	MSDS Version : 2.01

### Section 2 – HAZARD IDENTIFICATION

#### 2.1 Emergency Overview

**Appearance/Odor** : White solid powder.

**Description** : Dust from this product can be toxic if their inhale in large quantity or in small quantity for a long period.

#### 2.2 OSHA & WHMIS Status

The product is an hazardous material as defined by U.S. OSHA HCS (29 CFR 1910.1200). The product is considered to be hazardous material as defined by Canadian WHMIS Controlled Product Regulation (CPR). It is classified under Class D2A (Class D Poisonous and infectious Materials : Very toxic material causing other toxic effects).

#### 2.3 Potential Health Effects (See Section 11 for more Information)

**Likely Route of Exposure**  
Inhalation, skin and/or eye contact of the powder during manipulation.

**Eye** : May cause mild, transient irritation.

**Skin** : May cause mild, transient irritation.

**Ingestion** : No known irritation. Do not ingest.

**Inhalation** : Potential irritation, may be harmful if inhaled. Chronic exposure can be toxic.

Medical Condition Aggravated by Exposure  
 None known.

**Target Organs** : Eyes, skin, respiratory system.

Carcinogenicity (NTP, IARC and OSHA)  
 Breathable Silica (CAS#14808-60-7) is considered a carcinogen by IARC (Group 1 carcinogen), ACGIH (A2 - Suspected Human Carcinogen) and is listed in the NTP list of known human carcinogen.

**2.3 Potential Environmental Effects (See Section 12 for more Information)**

None known.

**Section 3 – COMPOSITION/INFORMATION ON INGREDIENTS**

Component	Cas #	% by Wt	Classification and R phrases
Limestone	1317-65-3	98,1%	R36, S26 and S39
Silicone Dioxide	14808-60-7	1,9%	R23 and S24/25

**Section 4 – FIRST AID MEASURES**

**4.1 First Aid Procedures**

**Eye** : If this chemical contacts the eyes, immediately wash the eyes with large amounts of water, occasionally lifting the lower and upper lids. Get medical attention immediately.

**Skin** : Wash skin with water & soap or industrial hand cleaner.

**Ingestion** : Administer large quantities of water. Do not induce vomiting. Call a physician.

**Inhalation** : Remove individual to a well ventilated area for fresh air and call a physician to attend to the injury.

**4.2 Note to Physicians**

None.

**Section 5 – FIRE FIGHTING MEASURES**

**5.1 Flammable Properties (See Section 9 for more Information)**

Will not burn if involved in a fire, but will decompose at high temperature (825°C / 1520°F).

NFPA Rating	Diagram
0 = Minimal 1 = Slight hazard 2= Moderate Hazard 3 = Serious Hazard 4 = Severe Hazard	<p>The diagram is a diamond shape divided into four quadrants. The top quadrant is red and contains the number 0, labeled 'Flammability'. The left quadrant is blue and contains the number 2, labeled 'Health Hazard'. The right quadrant is yellow and contains the number 0, labeled 'Instability'. The bottom quadrant is white and is labeled 'Special Hazards'.</p>

**5.2 Extinguishing Media**

5.2.1 Suitable Extinguishing Media  
 Not Available.

5.2.2 Unsuitable Extinguishing Media  
None.

**5.3 Protection of Fire fighters**

5.3.1 Specific Hazards Arising from the Chemical  
High temperature can produce carbon dioxide and calcium oxide (quicklime).

5.3.2 Protective Equipment and Precautions for Fire-fighters  
Keep people away from fire and smoke, wear full fire fighting turn-out gear and respiratory protection.

**Section 6 – ACCIDENTAL RELEASE MEASURES**

**6.1 Personal Precautions**

Use recommended personal protective equipment for solid product (See Section 8 for more Information).

**6.2 Environmental Precautions**

Use physical barrier to prevent spilled material from entering waterways.

**6.3 Methods for Containment**

No containment needed for solid state. Any physical barrier will stop the spreading of the dust.

**6.4 Methods for Clean-Up**

For large spill you may want to use to sweep up a control sweeping compounds or vacuum with H.E.P.A. filter. For small quantity you just sweep up.

**6.5 Other Information**

None

**Section 7 – HANDLING AND STORAGE**

**7.1 Handling**

Handle as a fragile material. Keep containers closed to prevent spills and wash thoroughly exposed body part after using. See section 8.3 for personal protective equipment (PPE).

**7.2 Storage**

Normal precaution should be followed in handling and storage. Store in a dry & cool place.

**Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION**

**8.1 Exposure Guidelines**

Hazardous Ingredients	CAS #	Exposure Limits (ppm)					
		OSHA		ACGIH		NIOSH	
		TWA	STEL	TWA	STEL	TWA	STEL
Limestone	1317-65-3	15	None	10	None	10	None
Silicone Dioxide	14808-60-7	0.1	None	0.05	None	0.05	None

**8.2 Engineering Controls**

Not needed for normal use.

**8.3 Personal Protective Equipment (PPE)**



8.3.1 Eye / Face Protection  
Protective glass.

8.3.2 Skin Protection  
Latex or vinyl glove.

8.3.3 Respiratory Protection  
Dust mask with the NIOSH certification of N95 Particulate Respirator.

8.3.4 General Hygiene Considerations  
Wash exposed part with soap.

**Section 9 – PHYSICAL AND CHEMICAL PROPERTIES**

Appearance White powder	Odor None	Physical state Solid @ 25°C/77°F
pH Not Available	Vapour pressure (mm Hg) 0.0 mm Hg (approx)	Vapour Density Not Available
Boiling point Decomposes	Melting point 825-1338°C/1517-2442°F (Decomposes)	Flash point Not Available.
Autoignition Temperature Not Available	Decomposition Temperature Not Available	Specific Gravity (H <sub>2</sub> O = 1) 2.95 - 3.08
Evaporation Rate Not Available	Coefficient of water/oil distribution Not Available	Odor Threshold (ppm) Not Determined.
Relative Density > 1g/ml	Solubility-Water 0.0015 g/ 100 ml	Partition Coefficient n-octanol/water Not Available

**Section 10 – STABILITY AND REACTIVITY DATA**

**10.1 Chemical Stability**

Stable. Hazardous polymerisation will not occur.

**10.2 Conditions to Avoid**

Reacts with acids and acidic salts to generate gaseous carbon dioxide with effervescence (bubbling). The reaction with concentrated solutions of acids is rapid and exothermic. The effervescence can create extensive foaming. Ignites on contact with fluorine.

**10.3 Incompatible Materials**

Incompatible with acids, alum, ammonium salts, fluorine, magnesium.

**10.4 Hazardous Decomposition Products**

High temperature (825°C / 1520°F) can produce carbon dioxide and calcium oxide (quicklime).

**10.5 Possibility of Hazardous Reactions**

None Known.

## Section 11 – TOXICOLOGICAL INFORMATION

### 11.1 Acute Effects

Hazardous Ingredients	CAS #	%	Oral LD <sub>50</sub>	Dermal LD <sub>50</sub>
None	None	Nil	None	None

**Inhalation** : Chronic exposure to dust can be harmful and even toxic.

**Eye Irritation** : Possible irritant for the eyes.

**Skin Irritation** : None Known.

**Sensitization** : None Known.

### 11.2 Chronic Effects

**Carcinogenicity** : Breathable Silica (CAS#14808-60-7) is considered a carcinogen by IARC (Group 1 carcinogen), ACGIH (A2 - Suspected Human Carcinogen) and is listed in the NTP list of known human carcinogen.

**Mutagenicity/Teratogenicity** : Not listed.

**Reproductive Effects** : No effects known.

**Development Effects** : No effects known.

## Section 12 – ECOLOGICAL INFORMATION

**Ecotoxicity** : Not determined.

**Persistence/Degradability** : Not determined.

**Bioaccumulation/Accumulation** : Not determined.

**Mobility in Environmental Media** : Not determined.

**Other Adverse Effect** : None known.

## Section 13 – DISPOSAL CONSIDERATION

**Waste Disposal** : Dispose as industrial waste in accordance with appropriate Federal, State and local regulation.

## Section 14 – TRANSPORT INFORMATION

### 14.1 Basic Shipping Description

**US DOT** : Not regulated.

### 14.2 Additional Information

**IMO** : Not regulated.

**Canadian TDG** : Not regulated.

**ICAO** : Not regulated.

**IATA** : Not regulated.

## Section 15 – REGULATORY INFORMATION

### 15.1 Global Inventory Status

**TSCA (United States)** : All ingredients of this product are listed on the U.S. Environmental Protection Agency (EPA) , (TSCA) Toxic Substances Control Act and Chemical Substance Inventory.

**DSL (Canada)** : All ingredients of this product are listed on the Canadian (EPA) Canadian Environmental Protection Act.

**EINECS (EU)** : All ingredients of this product are listed on the European Inventory of Existing Chemical Substances (EINECS).

**AICS (Australia)** : All ingredients of this product are listed on the Australian Inventory of Chemical Substances (AICS).

#### 15.2 SARA Status

**Hazard Class(es) Section (311/312)** : None.

**Section 313 Toxic Chemicals** : None.

**Section 302 Extremely Hazardous Substances (EHS)** : None.

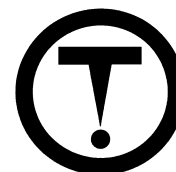
#### 15.3 US State Regulations

**Limestone** (1317-65-3) appear on the Massachusetts and Minnesota Right-To-Know Substance List as well as the Pennsylvania Hazardous Substance list.

**Silicone Dioxide** (14808-60-7) appear on the California, Massachusetts, Minnesota and New Jersey Right-To-Know Substance List as well as the Pennsylvania Hazardous Substance list and the California Safe Drinking Water and Toxic Enforcement Act (Prop. 65) Substances List.

#### 15.4 WHMIS Status & Classifications

The product is considered to be hazardous material as defined by Canadian WHMIS Controlled Product regulation(CPR). It is classified under Class D2A (Class D Poisonous and infectious Materials : Very toxic material causing other toxic effects).  
**Silicone Dioxide** (14808-60-7; <2%) appear on the Canadian WHMIS Ingredient Disclosure List.



D2A

#### 15.5 OSHA Status & Classifications

The product is an hazardous material as defined by U.S. OSHA HCS (29 CFR 1910.1200).

### Section 16 – OTHER INFORMATION

MSDS of the product is classified in accordance with all the required information for his hazard criteria under the Health Communication Standards (HCS) of the U.S. OSHA and all the required information for his hazard criteria under the Controlled Products Regulations (CPR) of the Canadian WHMIS.

MSDS of the product is made following the Z400.1-2003 standards of the ANSI.

**Prepared By :** Samia Ghezlaoui

The information contained in this document is derived from data supplied to Carmel Group by the manufacturers or distributors of the raw materials combined to form this product. However, Carmel Group

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## Material Safety Data Sheet Stamping Powder / SP10202 to SP10224

makes no representations as to its completeness or accuracy. To the best of our knowledge all hazards have been noted for the intended use of the product and, since Carmel Group cannot control conditions of use, the end user is obliged to determine the conditions permitting safe use of the product. In no event will Carmel Group be responsible for damage of any nature whatsoever resulting from the use of or reliance upon the information contained herein.

# CARMEL GROUP INC.

## STAMPING POWDER PRODUCT LIST

<b>Product code</b>	<b>Product Description</b>
SP10202	Stamping Powder Yellow 5lbs / container
SP10203	Stamping Powder White 5lbs / container
SP10204	Stamping Powder Blue 5lbs / container
SP10208	Stamping Powder Black 5lbs / container
SP10209	Stamping Powder Red 5lbs / container
SP10214	Stamping Powder Dark Blue 5lbs / container
SP10224	Stamping Powder X Dark Blue 5lbs / container
SP10502	Stamping Powder Yellow 50 lbs / container
SP10503	Stamping Powder White 50 lbs / container
SP10504	Stamping Powder Blue 50 lbs / container
SP10508	Stamping Powder Black 50 lbs / container
SP10509	Stamping Powder Red 50 lbs / container
SP10514	Stamping Powder Dark Blue 50 lbs / container
SP10524	Stamping Powder X Dark Blue 50 lbs / container
SP11547	Stamping Powder Green Glo
SP11447	Light-Tack Fluo Stamping Powder Green Glo 1.25 lbs / Container
SP11047	Light-Tack Fluo Stamping Powder Green Glo 15 lbs / Container